

# SCALE GONE 55

## NON-HAZARDOUS RUST AND SCALE REMOVER

### BIODEGRADABLE—NONFLAMMABLE—NO HARMFUL VAPORS

Super concentrated, Scale Gone 55 is a nontoxic organic acid, fortified with detergents and penetrants. Scale Gone 55 is excellent for removing oxides, hard water scale, rust scale and heat scale on ferrous and nonferrous metals. Scale Gone 55 brightens aluminum, zinc, and copper alloys without removing any base metals see directions below.

### DIRECTIONS

Be sure to maintain a P.H. of 4 or less.

Hard water scale, and brightening aluminum, galvanized metal, copper, and brass surfaces: Dilute with water 6 up to 15 times with water. Allow the solution to remain on the surface, scrubbing intermittently with a brush or scrub pad until the soils are loosened then rinse well with water.

For heavy rust removal and rapid brightening: Heat the acid solution to 130° to 170°F in a stainless or plastic tank. Dip the object to be cleaned and brightened into the solution for 5 to 10 minutes until oxides are removed and the surface is bright. Check cleaning progress continually with aluminum, copper, and zinc parts. Remove immediately from the tank when they are clean to prevent metal loss from the parts.

### BOILERS AND COILS

Dilute up to 10 times with water and circulate with a acid resistant pump until clean. Vent carbonate gas (CO<sub>2</sub>) to the atmosphere. Heat Scale Gone 55 solution to 150°-200°F for extremely rapid cleaning. Neutralize cleaner and rinse tubes well.

### FOR INDUSTRIAL USE ONLY

**CAUTION:** Keep out of the reach of children. Harmful if swallowed. Avoid contact with eyes. If contact occurs flush eyes with water for 15 minutes, if irritation persists see a physician. Wash from skin and clothing with water. If swallowed drink lots of water and see a physician.

**EMERGENCY PHONE #:** 800-424-9300 / Reference Code: MTEQ / Product Code: 102

**Shipping Name Corrosive** Liquid NOS (Glycolic Acid), Hazard Class: 8, ID# UN1760, PG:III

REV RAP032609



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